

640 Print Vinyl



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Descriere

Folie adezivă din PVC moale, extrem de versatilă, disponibilă în 24 de culori cu suprafață lucioasă sau mată, folosită pentru decupare pe cutter plotter sau serigrafiere cu cerneluri de vinil. Pentru offset UV sau flexografie sunt necesare cerneluri speciale. Alte culori decât cele din ofertă pot fi livrate la comenzi de minimum 2500 mp.

<u>Caracteristici</u>

Grosime: 80 microni

Tip adeziv: poliacrilic permanent, pe bază de apă

Durabilitate: 3 ani

Dimensiuni coală

Lățimi: 500 mm, 700 mm, 1000 mm Lungime: 700 m. 1000mm, 1400 mm

<u>Aplicații</u>

Înscripționări pe termen scurt până la mediu la interior și exterior, pe pancarte, panouri, vitrine, etc.

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CARACTERISTICI MATERIAL		Valori/UM	
GROSIME		80µ	
GREUTATE		135 g/m²	
STABILITATE DIMENSIONALĂ (lipit pe suport oțel)		0.4 mm	FINAT TM 14
TEMPERATURA DE UTILIZARE (pe suport aluminiu)		-20°C - +80°C	
ADERENȚĂ ADEZIV (după 24h, suport oțel inoxidabil)		16N/25mm	FINAT TM 1
REZISTENȚĂ DE RUPERE LA TRACȚIUNE	în lungime	min 19 Mpa	DIN EN ISO 527
	transversal	min 19 Mpa	
ALUNGIRE LA RUPERE	în lungime	min 130%	DIN EN ISO 527
	transversal	min 150%	
TEMPERATURA MINIMA DE APLICARE		>+10°C	
DURATA DE DEPOZITARE*		2 ani	
DURABILITATEA APLICAȚIEI**		3 ani	
* ÎN CUTIA ORIGINALĂ, LA 20° ȘI UMIDITATEA AERULUI DE 50% **	* EXPUNERE LA E	XTERIOR PE VERTICALĂ,	CLIMAT NORMAL

ORACAL 640 Print Vinyl

Description

Soft PVC film which conforms well with the substrate. Glossy and matt surface.

Release paper

Silicone coated paper on one side, 135 g/m².

Adhesive

Polyacrylate, permanent

Area of use

For short- and medium-term outdoor applications such as markings, inscriptions and decorations. Indoor exposure is almost unlimited.

Printing method

Screen printing is recommended. Special inks are necessary for UV-offset printing and flexoprinting.

Certificates

General Type Approval (ABG) acc. to § 22a StVZO, Federal German Road Traffic Licensing Order (~~~D5426)

Technical data

Thickness* (without protective paper and adhesive)	80 micron	
Dimensional stability (FINAT TM 14)	adhered to steel, no measurable shrinkage in cross direction in length 0.4 mm max.	
Temperature resistance***	adhered to aluminium, -40°C to +80°C, no variation	
Water resistance	adhered to aluminium, after 48h/23°C no variation	
Adhesive power*	16 N/25 mm	
(FINAT TM 1, after 24h, stainless steel)		
Tensile strength(DIN EN ISO 527)		
along	min. 19 MPa	
across	min. 19 MPa	
Elongation at break (DIN EN ISO 527)		
along	min. 130%	
across	min. 150%	
Shelf life**	2 years	
Application temperature	>+10°C	
Service life by specialist application	3 years (not printed)	
under vertical outdoor exposure (normal climate of Central Europe)		
* average ** in original packaging, at 20°C and 50% relative	humidity *** normal climate of Central Europe	

Attention:

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

