

## 651 Intermediate Cal



### **Descriere**

Folie adezivă din PVC moale, disponibilă în 60 de culori lucioase şi 54 de culori mate, pentru decupare pe cutter plotter.

#### Caracteristici

Grosime: 70 microni

Tip adeziv: poliacrilic permanent, pe bază de solvent

Durabilitate: 5 ani pentru alb si negru,

4 ani pentru transparent, colorate, metalice

Dimensiuni rolă

Lăţimi: 500 mm, 1000 mm, 1260 mm

Lungime: 50 m.

### <u>Aplicații</u>

Este proiectată pentru realizarea de reclame de exterior, pentru o perioadă de timp scurtă până la medie (inscriptionări de maşini, vitrine, standuri expoziționale, alte decorări de exterior).

CARACTERISTICI MATERIAL		Valori/UM	
GROSIME		70µ	
GREUTATE		137 g/m²	
STABILITATE DIMENSIONALĂ (lipit pe suport oțel)		0.4 mm	FINAT TM 14
TEMPÈRATURA DE UTILIZARE (pe suport aluminiu)		-40°C - +80°C	
ADERENȚĂ ADEZIV (după 24h, suport oțel inoxidabil)		18N/25mm	FINAT TM 1
REZISTENȚĂ DE RUPERE LA TRACTIUNE	în lungime transversal	min 19 Mpa min 19 Mpa	DIN EN ISO 527
ALUNGIRE LA RUPERE	în lungime	min 130%	DIN EN ISO 527
	transversal	min 150%	
TEMPERATURA MINIMA DE APLICARE		> +8°C	
DURATA DE DEPOZITARE*		2 ani	
DURABILITATEA APLICAŢIEI**		negru/alb 5 ani transparent/colorat 4 ani metalice 4 ani	

<sup>\*</sup> ÎN CUTIA ORIGINALĂ, LA 20°C ȘI UMIDITATEA AERULUI DE 50%

Cluj-Napoca, str. Traian 86-88 tel/fax: 0264-449450 / 449451 e-mail: info@verla.ro

Bucureşti, str. Mieilor 10,sect.2 tel/fax: 021-3264630 / 3264650 e-mail: bucuresti@verla.ro

<sup>\*\*</sup> EXPUNERE LA EXTERIOR PE VERTICALĂ, CLIMAT NORMAL

# ORACAL 651 Intermediate Cal

#### **Description**

Special PVC film with glossy surface.

#### Release paper

Silicone coated paper on one side, 137 g/m², which provides excellent waste-stripping properties. For white vinyl a light blue silicone paper is used to form a stronger contrast to lettering.

#### Adhesive

Solvent polyacrylate, permanent

#### Area of use

Very good suitable for the use on cutting plotter systems. For short- and medium-term outdoor applications. Indoor exposure is almost unlimited. Glossy surface is additionally suitable for thermal transfer printing (with resin ribbons).

#### Technical data

Thickness* (without protective paper and adhesive)	70 micron		
<b>Dimensional stability</b> (FINAT TM 14)	adhered to steel, no measurable shrinkage in cross direction, in length 0.4 mm max.		
Temperature resistance	adhered to aluminium, -40°C to +80°C, no variation		
Seawater resistance (DIN 50021)	adhered to aluminium, after 100h/23°C no variation		
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	18 N/25 mm		
Tensile strength (DIN EN ISO 527)			
along	min. 19 MPa		
across	min. 19 MPa		
Elongation at break (DIN EN ISO 527)			
along	min. 130%		
across	min. 150%		
Shelf life**	2 years		
Application temperature	min. +8°C		
Service life by specialist application	black / white: 5 years		
under vertical outdoor exposure (normal climate of	transparent / coloured: 4 years		
Central Europe)	metallic: 4 years		
** :	hanni dika		

#### **Attention:**

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application informations published by ORAFOL are to be considered.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.



ORAFOL Europe GmbH - Am Biotop 2 - D 16515 Oranienburg Telefon: +49 (0) 33 01/864 0 - Telefax: +49 (0) 33 01/864 100 E-Mail: verkauf@orafol.de - Internet: http://www.orafol.d