ORABOND 1331

Description

This double-sided tape consists of a polyester film carrier, layered on both sides with modified solvent acrylate adhesives of different strengths. The adhesive on the open side has very strong bonding characteristics as well as resistance to extreme temperatures and moisture. The adhesive on the covered side allows easy, residueless removal from many surfaces.

Carrier

Polyester film, 12 micron

Liner

Brown paper, both sides coated with silicone, 90 g/m²

Adhesive

Covered side: modified solvent acrylate, removable Open side: modified solvent acrylate, permanent

Area of use

Suitable for the attachment of a variety of materials, when residueless removal is required.

Technical data

Thickness* (adhesive and carrier)	100 micron		
Temperature resistance***	-40°C to +120°C		
Adhesive power*		open side	covered side
(FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min	16 N/25mm	1,0 N/25mm
	after 20 min	18 N/25mm	1,2 N/25mm
	after 24 h	20 N/25mm	1,5 N/25mm
Shear strength*		open side	covered side
(FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	at 23°C	> 500 h	> 48 h
	at 70°C	> 72 h	1 h
Temperature resistance* (S.A.F.T.)	95°C		
Shelf life**	2 years		
Application temperature	>+15°C		

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.



ORAFOL Europe GmbH - Orafolstraße 2 - D 16515 Oranienburg Telefon: +49 (0) 33 01/864 0 - Telefax: +49 (0) 33 01/864 100 E-Mail: verkauf@orafol.de - Internet: http://www.orafol.de

^{*** 1}h, normal climate of Central Europe