ORAMOUNT 1824

Description

This tape consists of a black, closed-cell polyethylene foam coated on both sides with a solvent pure acrylate adhesive. This adhesive is lined with a white, water resistant paper coated on both sides with silicone and polyethylene. The solvent pure acrylate adhesive guarantees a high final strength and is resistant to extreme temperatures, acids, leaches and solvents.

Carrier

Closed-cell polyethylene foam, black, 800 micron

Liner

White paper, 140 g/m², both sides coated with silicone and polyethylene

Adhesive

Solvent pure acrylate

Area of use

Durable fixing of trims, panels, letters and emblems in the automobile industry.

Technical data

Thickness* (foam and adhesive)	900 micron
Density*	185 kg/m³
Temperature resistance***	-40°C to +95°C
LoopTack* (FINAT TM 9)	28 N/25mm
Adhesive power*	after 1 min 16 N/25mm
(FINAT TM 1, on stainless steel, one side	after 20 min 17 N/25mm
covered with 50 micron polyester film)	after 24 h 20 N/25mm
Shear strength*	> 1000 h at 23°C
(FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	$> 72 h$ at $70^{\circ}C$
Temperature resistance * (S.A.F.T.)	85°C
Shelf life**	2 years
Application temperature	>+18°C
* average ** in original packaging, at 20°C and 50% rel	lative humidity *** 1h, normal climate of Central Europe

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

