

	PRODUCT INFORMATION	Mod. R&S.	Rev.	Last updated	Page
		05	03	05/2016	1 of 1

SOFT PRINT 2.0

Description Very soft and stretchable PU TRANSPARENT heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks.
Suited for white, light colored fabrics.
Recommended for big size prints.

Average film thickness : **45 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with ROLAND VP-300)
Blade: **new at 45°**
Minimum cutting pressure: **70 gf**
Transfer setup
Temperature: **155 °C (310°F)**
Time: **15 seconds**
Pressure: **medium (3÷4 bar)**

Procedure **Before the first use, we recommend to preheat the lower plate for 15 sec at 155°C**
Mirror print, cut and weed out the excessive material.
Wait at least one hour before manipulation, to let the ink dry.
Place the print on the fabric with its polyester backing
Heat apply
Remove the support cold

Certifications The product is REACH compliant.

Suitable textiles White or light colored: cotton, polyester, and blends of these materials or Elastan (not suited for treated and dye sublimation fabrics). Suggested for stretchable fabrics.

Washing instructions Wait **24h** after the heat transfer
60°C - inside out
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **no**



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N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.