

TRANSJET[®] : HANDLING INSTRUCTIONS

- Print on the outer side of the paper
- Store TRANSJET[®] rolls in its original packaging
- Unpack rolls 2 days prior to printing in the printing room to acclimatize.
- You will reach ideal print and transfer results at 45% relative humidity and 23°C.
- Mind that TRANSJET[®] is designed to keep ink on the very surface of the paper to result in highest color transfers. The paper therefore provides the possibility to save ink and production costs.
- To enhance drying time, you may check if a reduction of the ink limits still provides the desired color density you intend to reach. We further recommend using external thermal heaters.
- Wet-cockling can be controlled by either downholders in the printer or by a reduction of the ink limits. It is recommended to use the rewinding shaft of the printers to tension the sublimation paper during printing.

A regular setting of the heat press is 195-205°C with a transfer time of 40-60s depending on the textile. Keep paper under tension in the calander to control the sublimation process.