

VerlaPlac Solid PVC Sheet for Advertising Industry

Quality requirements:

<i>N^o</i>	Analysed Parameters	Unit	Requirements of Approval	Standards
1.	Appearance, Surface, Colour	-	<p>The surface is homogeneous, consistently coloured. The colour matches with the etalon.</p> <p>The cutting surfaces are without/free from chips, splits and sawdust.</p> <p>Checking of the top surface quality should be carried out by scrutiny from the distance of 1 m at right angles to surface in natural adequate light. The quality of the top and back side of the sheets might be different due to the technology. The back side may contains bubbles, stippen, foreign materials, extrusion lines which are not visible from 1 m.</p> <p>In order to protect the surface of the sheets to be used we coat that (them) with protective film.</p>	OPV-009
2.	Dimension			OPV-010
2.1.	Length	mm	1000 – 3050 + 5,0 - 1,0	
2.2.	Width	mm	1000 – 2000 + 2,0 - 1,0	
2.3.	Thickness (S)	mm	0,9-6,0	
2.4	Thickness Tolerance ≤4	mm	S ± (0,1 + 0,05 S)	
	Thickness Tolerance > 4	mm	S ± (0,08 + 0,03 S)	

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3.	Deviation from the Right Angle	mm	Max. 3 mm/1000 mm			OPV-012
4.	Colour deviation (standard sheets)		$\Delta E \leq 1,5$			DIN 6174
4.1	Surface gloss		normal surface	gloss surface	matt surface	OPV-032
			45 ± 10	75 ± 10	20 ± 10	
5.	Storage		<p>Sheets have to be stored in dry place with good airing. The product has to be protected against exposure like sunshine and damp. Due to exaggerated temperature the sheets might deform. This fact has to be taken into consideration during the logistics processes. There can be max. 6 pallets taken on the top of each other.</p>			

Date: 2020-08-13

Issue: 3.

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