

High performance vinyl



Descriere

Folie polimerică din PVC, disponibilă în culorile alb, negru și transparent cu suprafata mată sau lucioasă. Este o folie imprimabilă serigrafic, offset UV sau flexografic și decupabilă pe plotter. Are o foarte bună stabilitate dimensională ce permite multiple trageri fără a suferi deformări sesizabile ale suprafeței, chiar și în cazul unui grad mare de acoperire cu cerneală.

Caracteristici

Grosime: 100 microni

Tip adeziv: poliacrilic removabil, pe bază de solvent

Durabilitate: 7 ani

Dimensiuni coală

Lățimi: 700 mm, Lungime: 1000 mm,

Dimensiuni rolă

Lățimi: 1000 mm, 1260 mm

Lungime: 50 m.



Pentru aplicatii de exterior, de mari dimensiuni, unde se cere o rezistentă de lungă durată în exterior și o calitate foarte mare a imprimărilor serigrafice. În special se pretează la inscriptionări pe autovehicule şi mijloace de transport în comun.

CARACTERISTICI MATERIAL		Valori/UM	
GROSIME		100µ	
GREUTATE		135 g/m²	
STABILITATE DIMENSIONALĂ (lipit pe suport oţel)		0.2 mm	FINAT TM 14
TEMPERATURA DE UTILIZARE (pe suport aluminiu)		-40°C - +90°C	
ADERENȚĂ ADEZIV (după 24h, suport oțel inoxidabil)		20N/25mm	FINAT TM 1
REZISTENȚĂ DE RUPERE LA TRACȚIUNE	în lungime	min 19 Mpa	DIN EN ISO 527
	transversal	min 19 Mpa	
ALUNGIRE LA RUPERE	în lungime	min 130%	DIN EN ISO 527
	transversal	min 150%	
TEMPERATURA MINIMA DE APLICARE		>+8°C	
DURATA DE DEPOZITARE*		2 ani	

* ÎN CUTIA ORIGINALĂ, LA 20°C ȘI UMIDITATEA AERULUI DE 50%

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ORACAL 1050 High Performance Vinyl

Description

High performance PVC film, which ensures excellent light-fastness and weather resistance. Surface glossy (G) in black, white and transparent and matt (M) in black and white.

Release paper

Silicone coated on one side, 135 g/m².

Adhesive

Solvent polyacrylate, permanent

Area of use

For lettering, marking, and decoration with highest requirements for durability and service life. Particularly suited for high quality vehicle and public transport system advertising.

For use on cutting plotter systems and for high-quality screen printing.

Printing method

Screen printing, UV-offset printing and flexoprinting are recommended.

Technical data

Thickness* (without protective paper and adhesive)	100 micron	
Dimensional stability (FINAT TM 14)	adhered to steel, no measurable shrinkage in cross direction, in length 0.2 mm max.	
Temperature resistance	adhered to aluminium, -40°C to +90°C, no variation	
Seawater resistance (DIN 50021)	adhered to aluminium, after 100h/23°C no variation	
Resistance to solvents and chemicals	at room temperature, 72h after adhesion to aluminium, resistant to most mineral oils and fats, fuels, aliphatic solvents, mild acids, salts and alcalics	
Fire behavior (DIN 75200)	adhered to steel, self-extinguishing	
Adhesive power*	20 N/25 mm	
(FINAT TM 1, after 24h, stainless steel)		
Tensile strength (DIN EN ISO 527)		
along	min. 19 MPa	
across	min. 19 MPa	
Elongation at break (DIN EN ISO 527)		
along	min. 130%	
across	min. 150%	
Shelf life**	2 years	
Application temperature	min. +8°C	

Service life by specialist application

under vertical outdoor exposure (normal climate of Central Europe)

Attention:

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application informations published by ORAFOL are to be considered.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.



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