

# **620 Print Vinyl**



## Descriere

Folie adezivă din PVC moale, extrem de versatilă, disponibilă în 16 culori cu suprafață mată, iar pentru alb, negru şi transparent sunt disponibile şi variantele lucioase. Este folosită pentru decupare pe cutter plotter sau serigrafiere cu cerneluri de vinil. Pentru offset UV sau flexografie sunt necesare cerneluri speciale. Alte culori decât cele din ofertă pot fi livrate la comenzi de minimum 2500 mp.

## Caracteristici

Grosime: 80 microni

Tip adeziv: poliacrilic permanent, pe bază de apă

Durabilitate: 3 ani

Dimensiuni coală

Lățimi: 500 mm, 700 mm, 1000 mm Lungime: 700 m. 1000mm, 1400 mm



# **Aplicații**

Înscripționări pe termen scurt până la mediu la interior și exterior, pe pancarte, panouri, vitrine, etc. Adezivul removabil permite dezlipirea foliei fără să lase reziduuri pe suprafețele inscripționate.

| CARACTERISTICI MATERIAL   |             | Valori/UM     |                |  |
|---|-------------|---------------|----------------|--|
| GROSIME   |             | 80µ           |                |  |
| GREUTATE  |             | 135 g/m²      |                |  |
| STABILITATE DIMENSIONALĂ<br>(lipit pe suport oṭel)  |             | 0.4 mm        | FINAT TM 14    |  |
| TEMPÈRATURA DE UTILIZARE<br>(pe suport aluminiu)  |             | -40°C - +80°C |                |  |
| ADERENȚĂ ADEZIV<br>(după 24h, suport oțel inoxidabil)   |             | 6N/25mm       | FINAT TM 1     |  |
| REZISTENȚĂ DE RUPERE<br>LA TRACȚIUNE  | în lungime  | min 19 Mpa    | DIN EN ISO 527 |  |
|   | transversal | min 19 Mpa    |                |  |
| ALUNGIRE LA RUPERE  | în lungime  | min 130%      | DIN EN ISO 527 |  |
|   | transversal | min 150%      |                |  |
| TEMPERATURA MINIMA DE APLICARE  |             | >+10°C        |                |  |
| DURATA DE DEPOZITARE*   |             | 2 ani         |                |  |
| DURABILITATEA APLICAȚIEI**  |             | 3 ani         |                |  |
| *ÎN CLITIA ORIGINALĂ LA 20° SLUMIDITATEA AERULUI DE 50% ** EXPLINERE LA EXTERIOR PE VERTICALĂ CLIMAT NORMAL |             |               |                |  |

\*ÎN CUTIA ORIGINALĂ, LA 20° ȘI UMIDITATEA AERULUI DE 50% \*\* EXPUNERE LA EXTERIOR PE VERTICALĂ, CLIMAT NORMAL

Cluj-Napoca, str. Traian 86-88 tel/fax: 0264-449450 / 449451 e-mail: info@verla.ro

Bucureşti, str. Mieilor 10,sect.2 tel/fax: 021-3264630 / 3264650 e-mail: bucuresti@verla.ro

# ORACAL 620 Print Vinyl

# **Description**

Soft PVC film which conforms well with the substrate. Surface matt. Transparent, white and black additionally available with glossy surface.

### Release paper

Silicone coated paper on one side, 135 g/m<sup>2</sup>.

#### Adhesive

Polyacrylate, removable

#### Area of use

For short- and medium-term outdoor applications such as markings, inscriptions and decorations. Indoor exposure is almost unlimited.

### **Printing method**

Screen printing is recommended. Special inks are necessary for UV-offset printing and flexoprinting.

#### Technical data

| Thickness* (without protective paper and adhesive)  | 80 micron  |  |
|---|--|--|
| <b>Dimensional stability</b> (FINAT TM 14)  | adhered to steel, no measurable shrinkage in cross direction in length 0.4 mm max. |  |
| Temperature resistance  | adhered to aluminium, -40°C to +80°C, no variation                                 |  |
| Water resistance  | adhered to aluminium, after 48h/23°C no variation                                  |  |
| Adhesive power*   | 6 N/25 mm  |  |
| (FINAT TM 1, after 24h, stainless steel)  |  |  |
| <b>Tensile strength</b> (DIN EN ISO 527)  |  |  |
| along   | min. 19 MPa  |  |
| across  | min. 19 MPa  |  |
| Elongation at break (DIN EN ISO 527)  |  |  |
| along   | min. 130%  |  |
| across  | min. 150%  |  |
| Shelf life**  | 2 years  |  |
| Application temperature   | min. +10°C   |  |
| Service life by specialist application<br>under vertical outdoor exposure (normal climate of<br>Central Europe) | 3 years (not printed)  |  |
| Removability  | within 2 years residueless removable from most surfaces                            |  |
|   |  |  |

### **Attention:**

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application informations published by ORAFOL are to be considered.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

