# ORAMOUNT 1819

# Description

This tape consists of a white, closed-cell polyethylene foam coated on both sides with a modified solvent acrylate adhesive. The modified acrylate adhesive possesses a high initial adhesion and a high shear strength. It is lined with a blue double-sided silicone paper.

# Carrier

Cosed-cell polyethylene foam, white, 2.0 mm

# Liner

Blue paper, 90 g/m<sup>2</sup>, both sides coated with silicone

# Adhesive

Modified solvent acrylate

#### Area of use

For the installation of even surfaced spray cast and extruded plastic parts such as panels, bars and signs, as well as plexiglass mirrors for interior fit-outs and displays. For use as an adhesive medium for hooks, handles and dispensers on even surfaces.

# **Technical data**

Thickness* (foam and adhesive)	2100 micron
Density*	55 kg/m³
Temperature resistance***	-40°C to +100°C
LoopTack* (FINAT TM 9)	28 N/25mm
Adhesive power*	after 1 min 18 N/25mm
(FINAT TM 1, on stainless steel, one side	after 20 min $> 19$ N/25mm, foam tear
covered with 50 micron polyester film)	after 24 h $> 19$ N/25mm, foam tear
Shear strength*	> 300 h at 23°C
(FINAT TM 8, on stainless steel, one side	> 3 h at 70°C
covered with 50 micron polyester film)	
<b>Temperature resistance</b> * (S.A.F.T.)	85°C
Shelf life**	2 years
Application temperature	$>+15^{\circ}C$
* average ** in original packaging at 20°C and 50%	relative humidity *** 1h normal climate of Central Europe

\* average \*\* in original packaging, at 20°C and 50% relative humidity

\*\*\* 1h, normal climate of Central Europe

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

