

## General Information

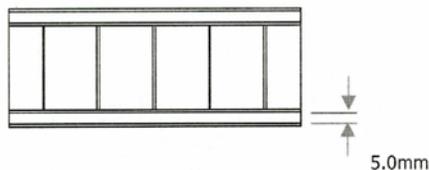
Reflexite<sup>®</sup> FTP 1200 Advanced has been designed to meet or exceed the requirements of EN469:2005 and EN ISO 20471:2013, offering superior reflectivity and durability under today's most demanding fire-fighting conditions. The tapes are produced with an application border. The following measures should be taken to achieve the optimum performance from the tapes.

For more information on Reflexite<sup>®</sup> FTP 1200 Advanced, please reference Technical Product Bulletins, which are available from your ORAFOL representative.

## Sewing to Background Garment Fabric

### Sewing Machine Settings

ORAFOL garment tapes may be sewn onto garments. Always ensure that the sew line is centered within the area shown below, never allow the sew line to run into any of the sealed cells of the tape. See drawing below, please sew in the border shown.



Recommended stitches: 8 per 25 mm.

We recommend taking the following measures if the tape binds when being sewn:

1. Reduce pressure on the machine foot.
2. Use a teflon coated pressure foot, if necessary.
3. Use of a silicone spray or silicon coated cloth will help to lubricate the surface of the tape.

## Background Fabric

ORAFOL has performed compatibility checks with many readily available background fabrics. We cannot give an open guarantee that the chosen background fabric is fully compatible. Please check with the manufacturer of the fabric before use.

## Note

Do not stretch the tape as it is being applied. ORAFOL recommends that the tape is turned under and sewn through the doubled over edge. This helps prevent moisture ingress. Where possible, within the design of the garment, the cut ends should be inside the seams of the garment

## IMPORTANT NOTICE

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